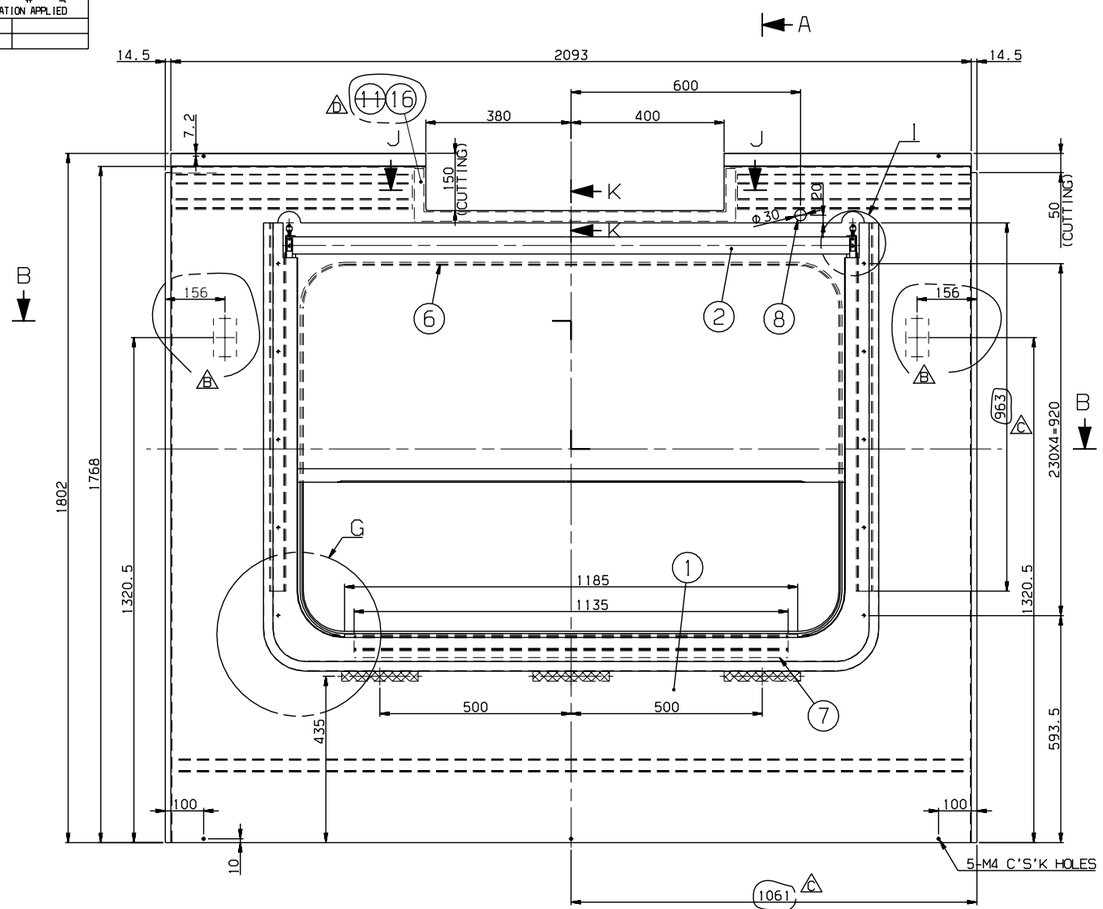
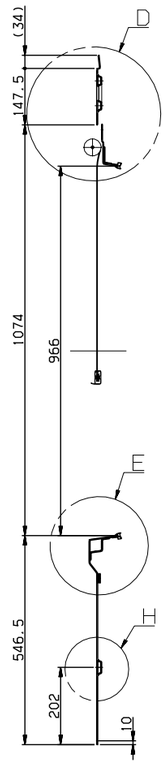
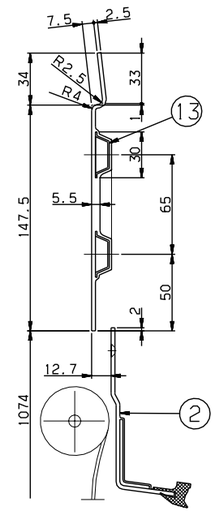
SPECIFICATION APPLIED

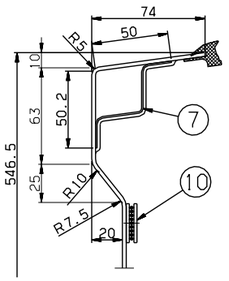




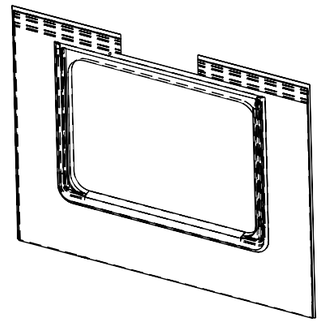
SECTION A-A



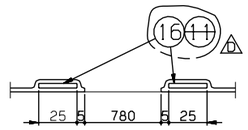
⚠A DETAIL D
SCALE=1/2



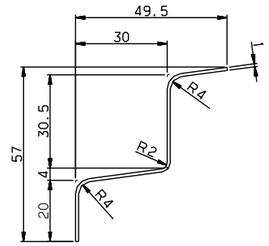
DETAIL E
SCALE=1/2



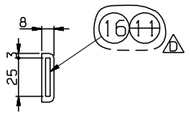
ISO VIEW



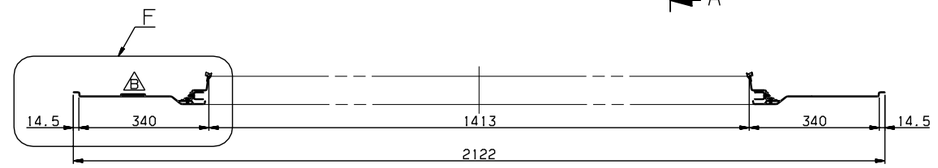
SECTION J-J
SCALE=1/2



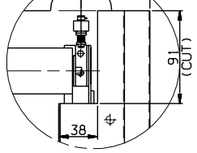
⚠A DETAIL #7
SCALE=1/1



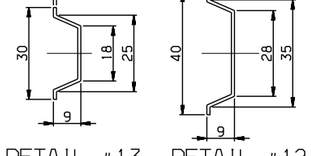
⚠A SECTION K-K
SCALE=1/2



SECTION B-B

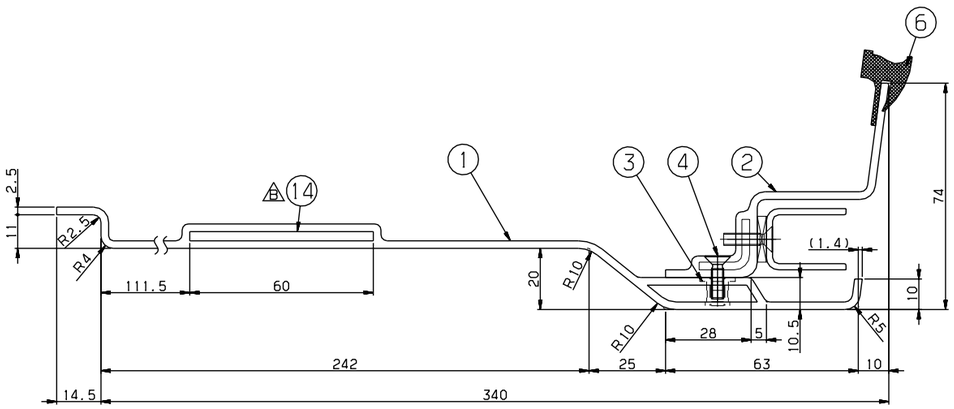


DETAIL 1
SCALE=1/3

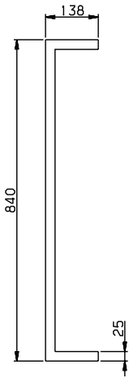


⚠A DETAIL #13
SCALE=1/1

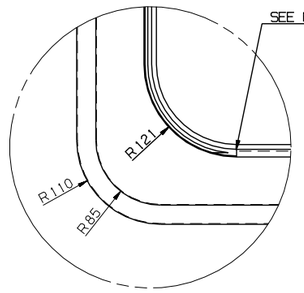
DETAIL #12
SCALE=1/1

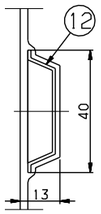


DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4





⚠A DETAIL H
SCALE=1/1

⚠A DETAIL #16 #11
SCALE=1/8

NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 6 SHALL BE CUT ADEQUATELY AND USED
3. PART 8 IS TO PROTECT
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. PART 9 SHALL BE FIXED ON THE PART 1, AND PART 10 SHALL BE DELIVERED SEPERATETLY
6. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
⚠C 7. PART 4 SHOULD BE APPLIED WITH PART 15.

	NO.	PART NO.	DESCRIPTION		QTY	MATERIAL	REMARKS
⚠D	16	RFP51018AN0-016	SEAT,TAP		1	SUS304	PL T3x840x138
⚠C	15	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
⚠B	14	RFP51018AN0-014	SEAT,TAP		2	SUS304	PL,T3X100X60
	13	RFP51018AN0-013	STIFFENER		4	A1050P	T1
⚠A	12	RFP51018AN0-012	STIFFENER		1	A1050P	T1
~~⚠D~~	~~11~~	~~RFP51002AN0-011~~	~~SEAT,TAP~~		~~2~~	~~SUS304~~	~~PL T3X840X138~~ ~~PL T3X120X25~~
	10	RFP51018AN0-010	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3550 L=200(DUAL TAPE)
	9	RFP51018AN0-009	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3551 L=200(DUAL TAPE)
	8	RFP90013AN0	RUBBER BUSH	ASSY	1		F2.2332
⚠A	7	RFP51018AN0-007	STIFFENER ~~SEAT,TAP~~		1	SUS304	T1,L=1135 ~~T2,L=1135~~
	6	RFP51018AN0-006	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
~~⚠A~~	~~5~~	~~RFP51018AN0-005~~	~~SEAT,TAP~~		~~2~~	~~SUS304~~	~~PL T3X100X60~~
	4	RS60607-098S	SCREW,F.H		10	SUS304	M4X14
⚠A	3	RFP51018AN0-003	NUTSERT		10	AL SUS304	M4
	2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
	1	RFP51018AN0-001	PANEL		1	FRP	T2.5

승인 APP	검토 CHK	설계 DGN	제도 DRG
H.G.NAM 2008.11.17	H.S.KIM 2008.11.17	Y.D.KIM 2008.11.11	S.H.SONG 2008.11.11

재질 MAT'L ASSY
중량 G.W
일반공차 MC MD CT: B
SIZE A1
표면처리 REF. NO. FPP08308

TITLE: WINDOW,MASK,TYPE M
도번 DRG. NO: RFP51018AN0 Ver. 00 Rev. -0
SCALE 1/8 매수 SHEET 1 of 1
3D5101 RFP- 넌-PRJT 참라번호 CATIA

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Dx6	2015.01.28	CHANGED PART NO #11 -> #16	3D5101-U182	H.U.LEE	J.W.BAE	H.G.RYU
Cx4	2014.12.18	ADDED PART NO.#15 & DIMENSION	3D5101-U181	H.U.LEE	K.B.PARK	J.Y.LEE
BX5	2011.02.10	ADDED PART NO.#14.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
AX9	2009.01.12	DELETED SECTION C-C, PART 5 CHANGED PART/NOTE	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.NAM

일반 GENERAL		A	B	C
주조 CASTING (±)	~ 40	2	4	
	~ 30	2	3	
	~ 10	1	1.5	
프레스 PRESS	< 1	0.5	1	
절단 CUTTING	~3150	-	7	
	~1600	4	5	
	~ 800	3	4	
	~ 400	2	3	
	~ 200	1.5	2	
	~ 100	1	1.5	
롤 GAGE		A	B	
절단 CUTTING (±)	~ 20M	1	14	24
	~ 15M	7	12	21
	~ 12M	6	10	18
	~ 8M	5	8	14
	~ 4M	4	6	11
	~ 2M	3	4	8
	~ 1M	2	3	6
	~ 315	1	2	4
	~ 120	1	2	3
	~ 30	1	1	1
롤 GAGE		A	B	C
절단 CUTTING (±)	~ 20M	-	6.0	8.0
	~ 15M	-	5.0	7.0
	~ 12M	-	4.0	6.0
	~ 8M	-	3.0	5.0
	~ 4M	0.8	2.0	4.0
	~ 2M	0.5	1.2	3.0
	~ 1M	0.3	0.8	2.0
	~ 315	0.2	0.5	1.2
	~ 120	0.15	0.3	0.8
	~ 30	0.1	0.2	0.5
롤 GAGE		A	B	C
기계 가공 MACHINING (±)	~ 6	0.05	0.1	0.2

주조사양은 KS규격에 준함
GENERAL TOLERANCE

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